

High Purity diaphragm valve, plastic

Construction

The GEMÜ 690HP diaphragm valve has a low maintenance membrane actuator which can be controlled by air or inert gases. Normally Closed (NC), Normally Open (NO) and Double Acting (DA) control functions are available. All medium wetted parts and the actuator housing are made of high-grade plastic materials which can be selected to suit the application.

Features

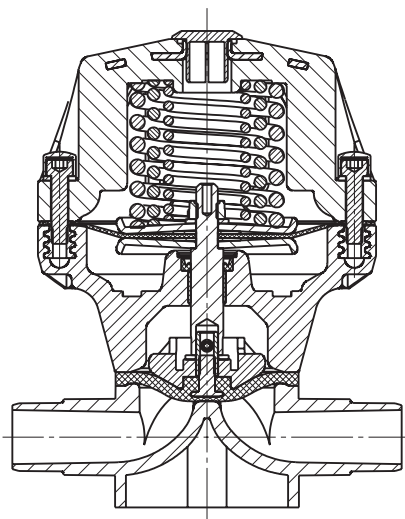
- Suitable for inert and corrosive* liquid and gaseous media, particularly high purity media
- All medium wetted parts and the housing are made of high-grade plastic
 - Valve body: PFA inliner/PVDF outliner (carbon-filled) or PVDF, depending on the connection
 - Diaphragm material: PTFE/EPDM
- Control connection positioned in-line with flow direction as standard, thus installable in restricted spaces
- Manufactured under cleanroom conditions

Advantages

- Compact, lightweight construction and high performance
- High K_v value
- Minimal deadleg
- Proven long life membrane actuator
- Leak detection hole
- Simple diaphragm replacement
- Optional accessories
 - Electrical position indicators with microswitches or proximity switches
 - Positioners and process controllers

* see information on working medium on page 2

Sectional view



Technical data

Working medium

Corrosive, inert, gaseous and liquid media which have no negative impact on the physical and chemical properties of the body and diaphragm material.

Working medium temperature

Valve body PVDF -10 to 80 °C

Dependent on the operating pressure

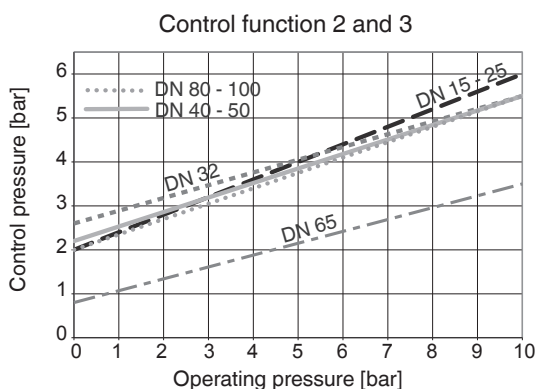
Ambient temperature

Valve body PVDF -5 to 50 °C

Control / operating pressure [bar]

DN	NPS	Operating pressure		Control pressure	
		Diaphragm EPDM/FPM	PTFE	Control function 1	2 and 3
15-25	1/2" - 1"	0 - 10	0 - 6	4.5 - 7.0	max. 6.0
32-50	1 1/4" - 2"	0 - 10	0 - 6	4.5 - 7.0	max. 5.5
65	2 1/2"	0 - 10	0 - 6	5.5 - 7.0	max. 5.0
80	3"	0 - 8	0 - 6	5.0 - 7.0	max. 5.5
100	4"	0 - 6	0 - 4	5.5 - 7.0	max. 5.5

Control pressure characteristic



The above values are valid for both flow directions. All pressures are gauge pressures. Operating pressure values were determined with static operating pressure applied on one side of a closed valve. Sealing at the valve seat and atmospheric sealing is ensured for the given values. Information on operating pressures applied on both sides and for high purity media on request.

The control pressure depending on the prevailing operating pressure, as shown in the diagram, is intended as a guide for operating the system with low wear on the diaphragm.

Control medium

Inert gases

Max. permissible temperature of control medium 40 °C

Filling volume (control function 1)

DN 15 - 25 0.17 dm³

DN 32 - 40 0.38 dm³

DN 50 1.10 dm³

DN 65 - 100 2.50 dm³

Kv values / Weight - 2/2-way valves

DN	Kv value [l/min]	Weight [kg]
15	93	0.7
20	137	0.7
25	175	0.7
32	300	1.4
40	417	1.4
50	767	2.4
65	1300	7.3
80	2000	7.3
100	3150	9.0

Kv values - T valves

DN2 Pipe	DN1 Spigot	Kv value [l/min]	DN2 Pipe	DN1 Spigot	Kv value [l/min]
15	15	80	50	40	505
20	15	82	50	50	540
20	20	114	65	32	340
25	15	83	65	50	550
25	20	117	80	15	87
25	25	148	80	20	132
32	15	85	80	25	145
32	25	153	80	32	327
32	32	385	80	40	441
40	15	87	80	50	552
40	20	122	100	15	87
40	25	150	100	20	132
40	40	500	100	25	145
50	15	93	100	32	327
50	20	133	100	40	441
50	25	157	100	50	552
50	32	397			

Kv values determined acc.to IEC 534 standard, inlet pressure 6 bar, Δp 1 bar, PVC-U valve body and soft elastomer diaphragm.

The Kv value curve (Kv value dependent on valve stroke) can vary depending on the diaphragm material and duration of use.

Pressure / temperature correlation for plastic

Temperature in °C (plastic body)		-20	-10	±0	5	10	20	25	30	40	50	60	70	80	
Valve body material		Permissible operating pressure in bar													
PVDF	Code 20	10.0	10.0	10.0	10.0	10.0	10.0	10.0	10.0	9.0	8.0	7.0	6.3	5.4	4.7

Data for extended temperature ranges on request. Please note that the ambient temperature and medium temperature generate a combined temperature at the valve body which must not exceed the above values.

Order data

Body configuration	Code
2/2-way	D
T body	T

Connection	Code
Spigots DIN for socket solvent cementing/welding	0
Spigots for IR butt welding	20
Spigots for IR butt welding, BCF	28

Valve body material	Code
PVDF	20

Diaphragm material	Code
PTFE/EPDM, one-piece	54
PTFE/EPDM, two-piece	5M
PTFE/EPDM (available until 01.12.2020)	52
PTFE/EPDM (available until 01.06.2020)	5E

Control function	Code
Normally closed (NC)	1
Normally open (NO)	2
Double acting (DA)	3

Actuator size	Code
Actuator size 1/N (DN 15-25)	1/N
Actuator size 2/N (DN 32,40)	2/N
Actuator size 3/N (DN 50)	3/N
Actuator size 4/N (DN 65-80)	4/N
Actuator size 5/N (DN 100)	5/N

Additional order data for T valves

DN 2 (main)	Code
DN 15	15
DN 20	20
DN 25	25
DN 32	32
DN 40	40
DN 50	50
DN 65	65*
DN 80	80*
DN 100	100*
* only connection 2 code 20	

Connection 2	Code
Spigots for IR butt welding	20
Spigots for IR butt welding, BCF	28

High Purity version	Code
High Purity	HP

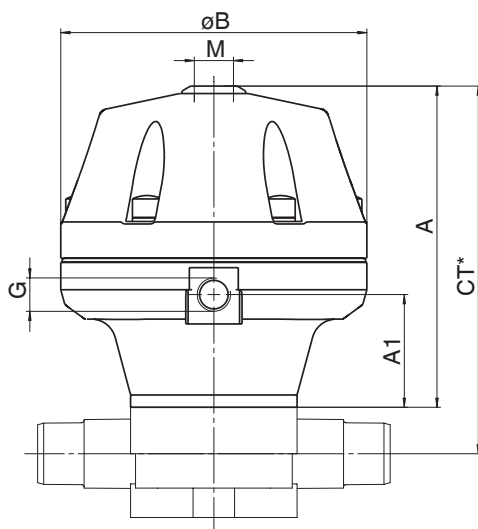
Order example	690	20	D	20	20	54	1	2/N	-	-	HP
Type	690										
Nominal size		20									
Body configuration (code)			D								
Connection (code)				20							
Valve body material (code)					20						
Diaphragm material (code)						54					
Control function (code)							1				
Actuator size (code)								2/N			
T body: DN 2 (main) (code)									-		
T body: Connection 2 (code)										-	
Version (code)											HP

Overview of valve bodies for GEMÜ 690HP

Body configuration	2/2-way		T body		
			Spigot	Pipe	
Connection code	20	28	28	20	28
Nominal size	65 - 100	15 - 50	15 - 50	15 - 50	65 - 100
Diaphragm material (code)	52 / 5E*	52 / 5E	5E	5E	5E
* DN 15 - 50					

Actuator dimensions [mm]

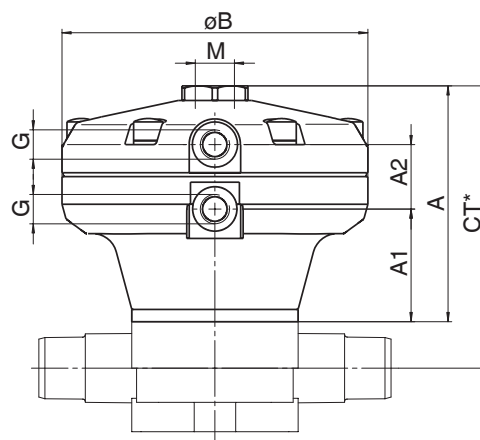
Control function 1



DN	ϕB	A	A1	G	M
15 - 25	125	131	47	G 1/4	M16x1
32 - 40	155	177	75	G 1/4	M16x1
50	210	215	90	G 1/4	M16x1
65 - 80	260	280	127	G 1/4	M22x1.5
100	260	307	149	G 1/4	M22x1.5

Control function 2 and 3

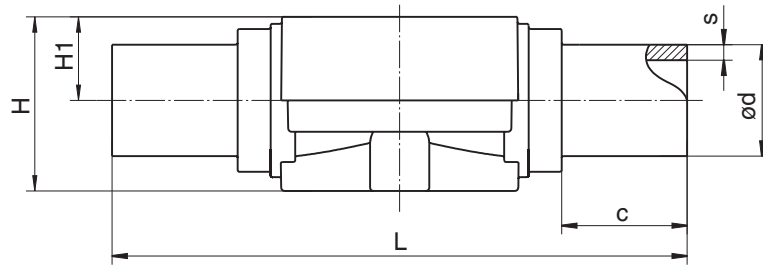
* $CT = A + H1$ (see body dimensions)



DN	ϕB	A	A1	A2	G	M
15 - 25	125	98	47	27	G 1/4	M16x1
32 - 40	155	135	75	27	G 1/4	M16x1
50	210	164	90	29	G 1/4	M16x1
65 - 80	260	226	127	41	G 1/4	M22x1.5
100	260	263	149	46	G 1/4	M22x1.5

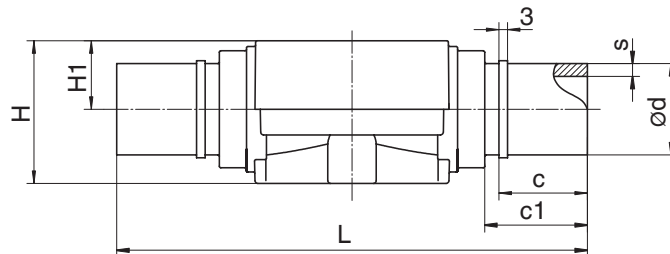
Body dimensions - 2/2-way valves [mm]

Spigots for IR butt welding, connection code 20



DN	L	H	H1	ød	s	c	Weight [kg]
65	284	117,0	62,0	75	3,6	43	3,57
80	300	117,0	62,0	90	4,3	51	3,30
100	340	140,0	75,0	110	5,3	59	4,00

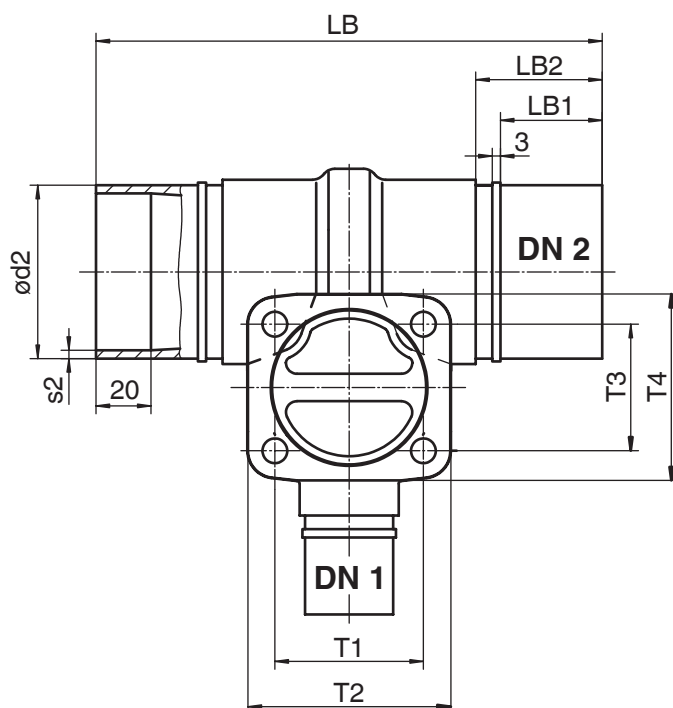
Spigots for IR butt welding, BCF, connection code 28



DN	L	H	H1	ød	c	c1	s	Weight [kg]
15	154	50	24	20	31	37	1.9	0.24
20	154	50	24	25	31	37	1.9	0.25
25	154	50	24	32	31	37	2.4	0.26
32	194	74	34	40	40	46	2.4	0.65
40	194	74	34	50	40	46	3.0	0.66
50	224	82	42	63	40	46	3.0	1.10

Body dimensions - T valves [mm]

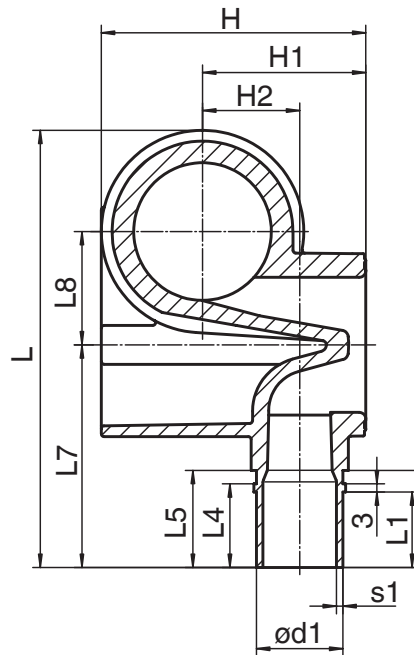
Spigots for IR butt welding, BCF, connection code 28



Spigot	Pipe	ø d2	s2	LB	LB1	Lb2	T1	T2	T3	T4
DN1	DN2									
15	15	20	1.9	166	28	36	54	74	46	68
15	20	25	1.9	166	28	36	54	74	46	68
15	25	32	2.4	166	28	36	54	74	46	68
15	32	40	2.4	184	37	46	54	74	46	68
15	40	50	3.0	184	37	46	54	74	46	68
15	50	63	3.0	184	37	46	54	74	46	68
15	80	90	4.3	196	-	51	54	74	46	68
20	20	25	1.9	166	28	36	54	74	46	68
20	25	32	2.4	166	28	36	54	74	46	68
20	40	50	3.0	184	37	46	54	74	46	68
20	50	63	3.0	184	37	46	54	74	46	68
20	80	90	4.3	196	-	51	54	74	46	68
25	25	32	2.4	166	28	36	54	74	46	68
25	32	40	2.4	194	37	46	54	74	46	68
25	40	50	3.0	194	37	46	54	74	46	68
25	50	63	3.0	194	37	46	54	74	46	68
25	65	75	3.6	196	-	46	54	74	46	68
25	80	90	4.3	196	-	51	54	74	46	68
32	32	40	2.4	194	37	46	54	74	46	68
32	50	63	3.0	235	37	46	82	128	78	110
32	65	75	3.6	254	-	46	82	128	78	110
32	80	90	4.3	254	-	51	82	128	78	110
40	40	50	3.0	194	37	46	82	74	78	68
40	50	63	3.0	235	37	46	82	128	78	110
40	80	90	4.3	254	-	51	82	128	78	110
50	50	63	3.0	235	37	46	82	128	78	110
50	65	75	3.6	254	-	46	82	128	78	110
50	80	90	4.3	254	-	51	82	128	78	110
32	100	110	5.3	274	-	62	82	128	78	110
40	100	110	5.3	274	-	62	82	128	78	110
50	100	110	5.3	274	-	62	82	128	78	110

Body dimensions - T valves [mm]

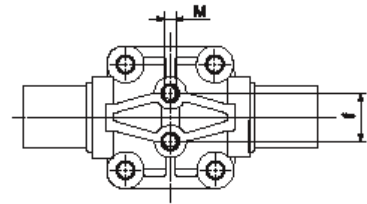
Spigots for IR butt welding, BCF, connection code 28



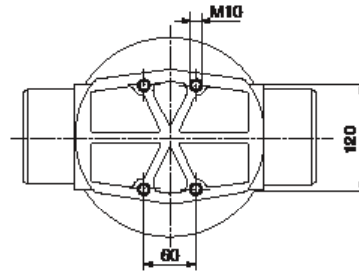
Spigot DN1	Pipe DN2	ø d1	s1	L	L1	L2	L4	L5	L7	L8	H	H1	H2
15	15	20	1.9	130	28	36	32	36	83	25	63	42	17
15	20	20	1.9	130	28	36	32	36	83	25	63	42	17
15	25	20	1.9	130	28	36	32	36	83	25	63	42	17
15	32	20	1.9	140	28	36	32	36	83	30	75	42	24
15	40	20	1.9	163	28	36	32	36	83	42	98	60	36
15	50	20	1.9	163	28	36	32	36	83	42	98	60	36
15	80	20	1.9	186	28	36	32	36	83	51	127	75	50
20	20	25	1.9	130	28	36	32	36	83	25	63	42	17
20	25	25	1.9	130	28	36	32	36	83	25	63	42	17
20	40	25	1.9	163	28	36	32	36	83	42	98	60	36
20	50	25	2.4	163	28	36	32	36	83	42	98	60	36
20	80	25	2.4	186	28	36	32	36	83	51	127	75	50
25	25	32	2.4	130	28	36	32	36	83	25	63	42	17
25	32	32	2.4	140	28	36	32	36	83	30	75	49	24
25	40	32	2.4	163	28	36	32	36	83	42	98	60	36
25	50	32	2.4	163	28	36	32	36	83	42	98	60	36
25	65	32	2.4	186	28	36	32	36	83	51	127	75	50
25	80	32	2.4	186	28	36	32	36	83	51	127	75	50
32	32	40	2.4	205	37	46	35	46	118	47	107	67	30
32	50	40	2.4	205	37	46	35	40	118	47	107	67	30
32	65	40	2.4	226	37	46	35	40	118	56	140	88	50
32	80	40	2.4	226	37	46	35	40	118	56	140	88	50
40	40	50	3.0	205	37	46	35	46	118	47	107	67	30
40	50	50	3.0	205	37	46	35	40	118	47	107	67	30
40	80	50	3.0	226	37	46	35	40	118	56	140	88	50
50	50	63	3.0	205	37	46	40	46	118	47	107	67	30
50	65	63	3.0	226	37	46	33	40	118	56	140	88	50
50	80	63	3.0	226	37	46	33	40	118	56	140	88	50
32	100	40	2.3	238	37	46	40	46	137	45	133	77	39
40	100	50	3.0	238	37	46	40	46	137	45	133	77	39
50	100	63	3.0	238	37	46	40	46	137	45	133	77	39

Valve body mounting dimensions [mm]

DN	M	f
15 - 25	M6	25.0
32	M6	25.0
40 - 50	M8	44.5
65	M8	44.5
80	M12	100.0
100	see drawing	

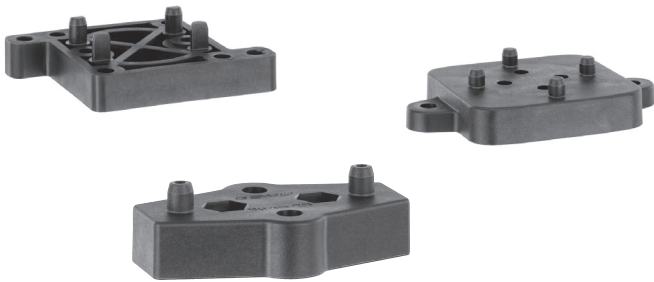


DN 15 - 80



DN 100

Compensating/mounting plates



GEMÜ 1041

Pilot valve



GEMÜ 334
Pilot solenoid valve
Plastic

For further plastic diaphragm valves, accessories and other products, please see our Product Range catalogue and Price List.
Contact GEMÜ.